

Fig. 1

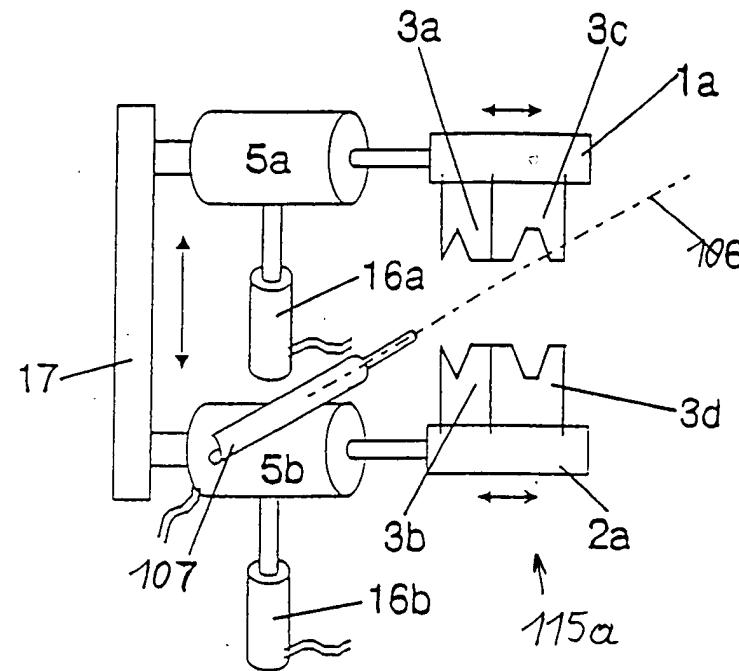
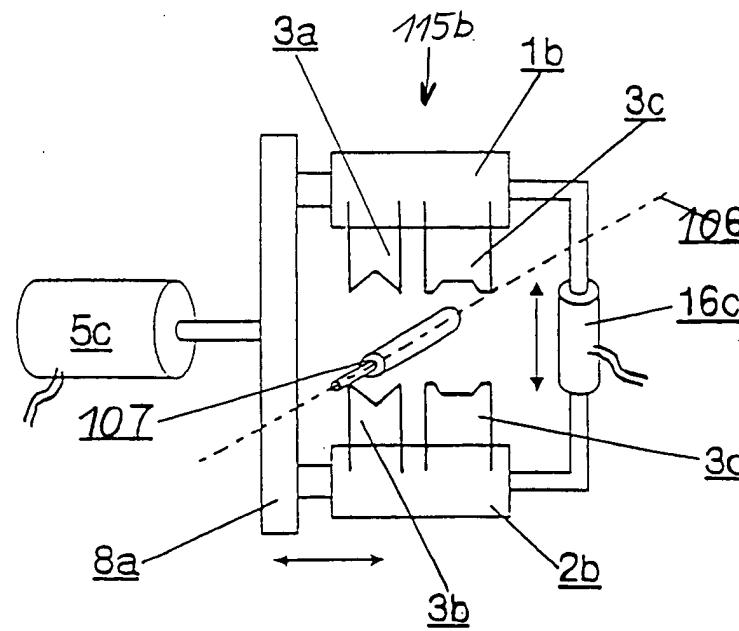


Fig. 2



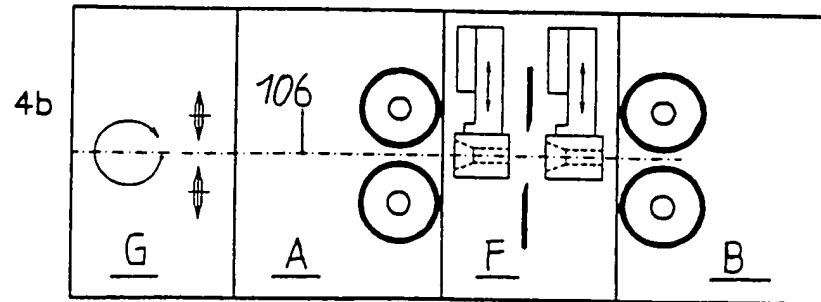
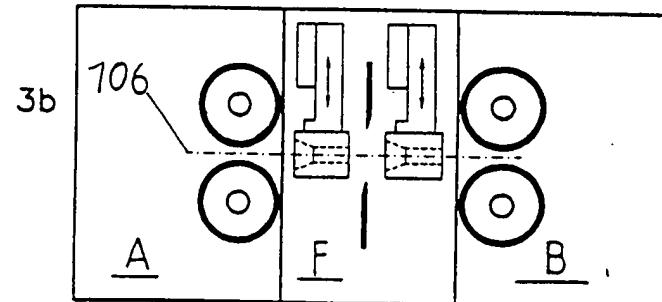
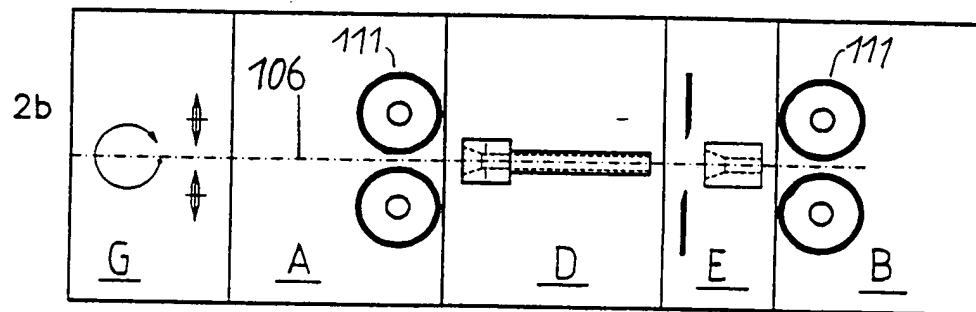
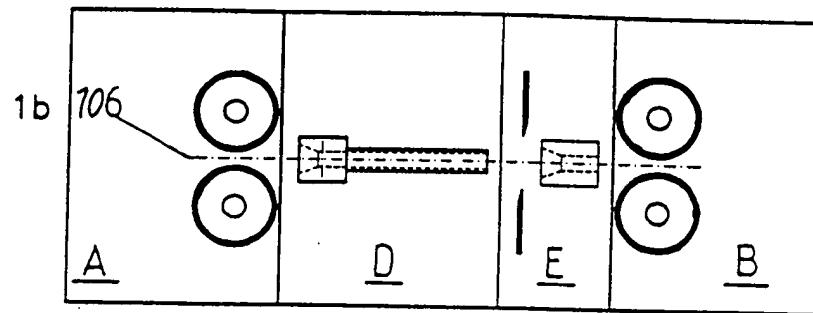
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Fig. 3

Module for CS9150

Roller Construction



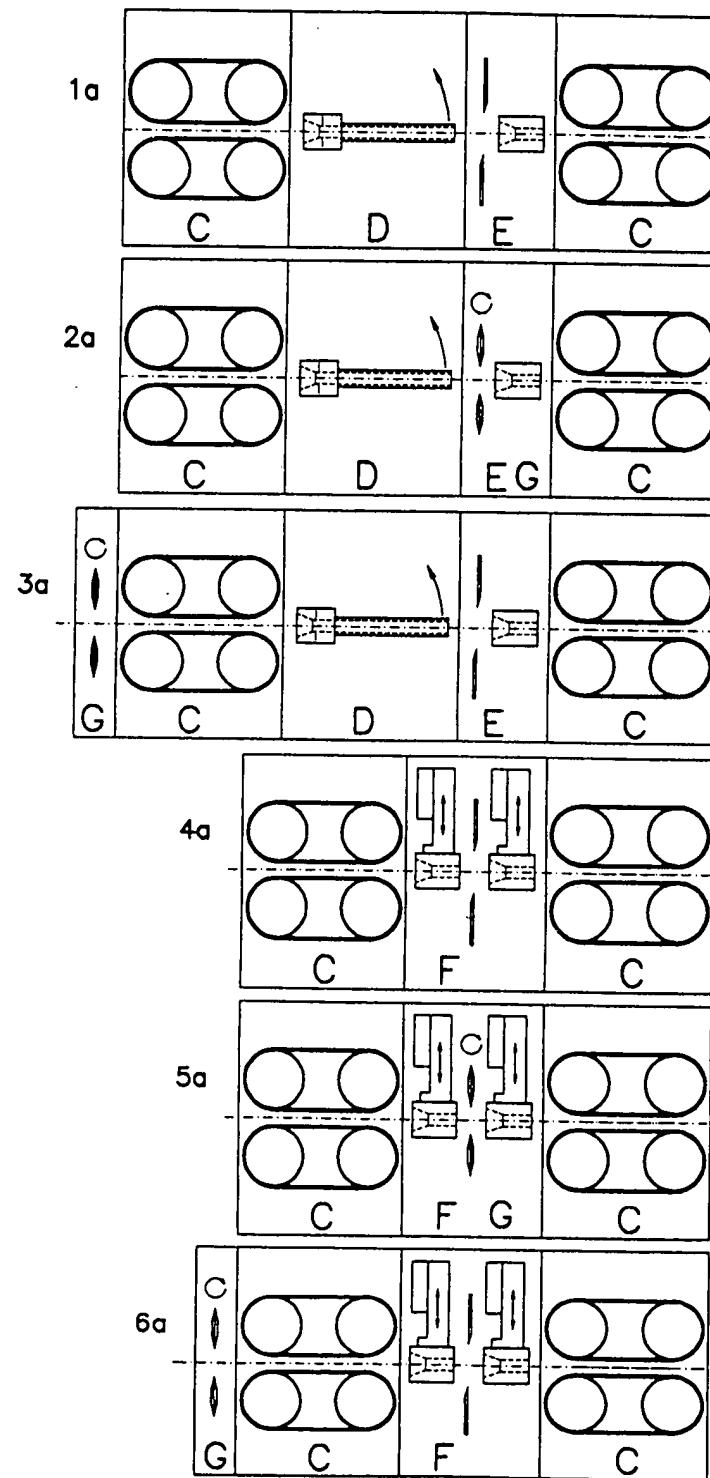


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Module for CS9150

Fig. 4

Tape Guide

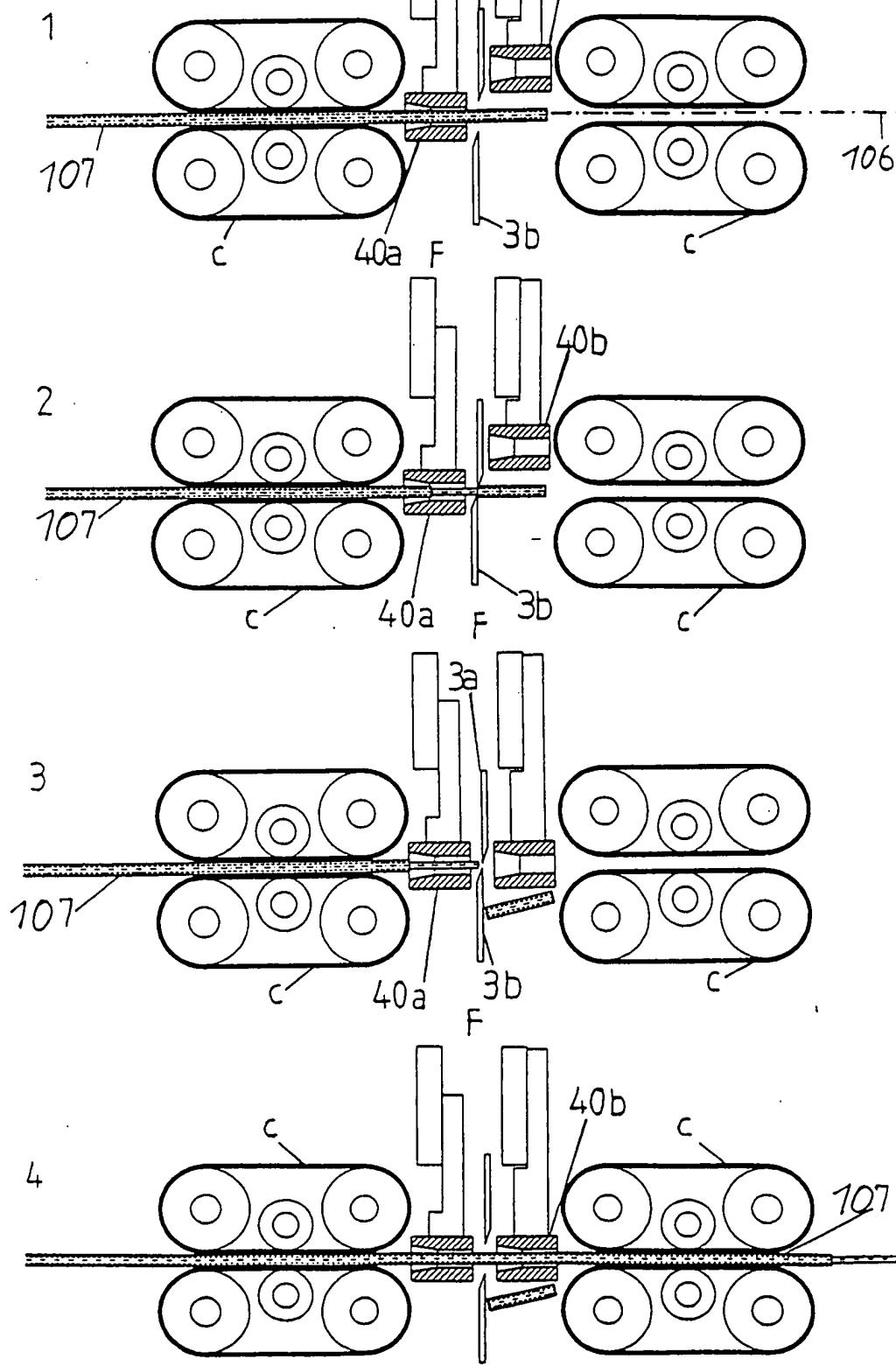


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Fig. 5a

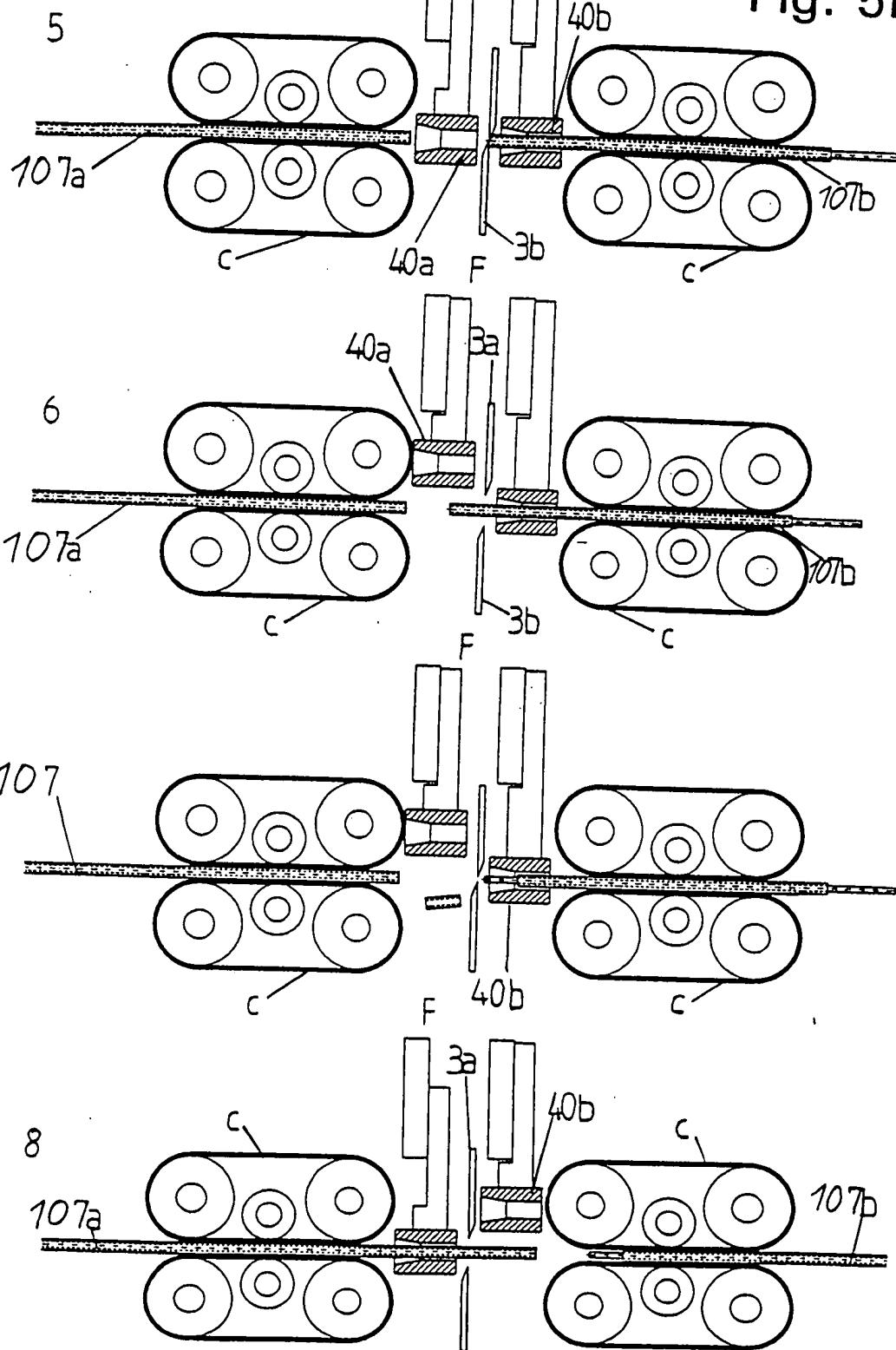


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Fig. 5b

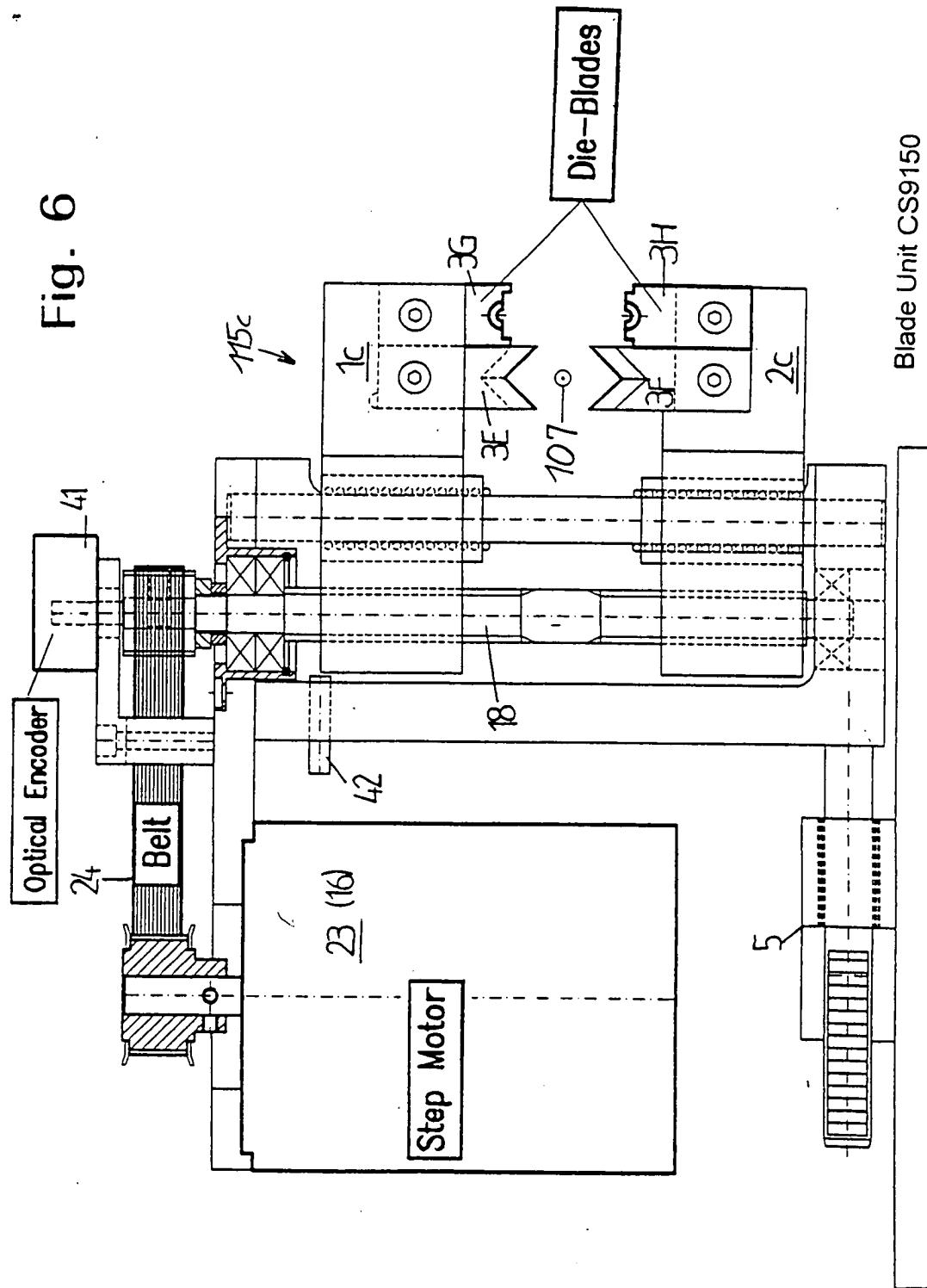


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Fig. 6



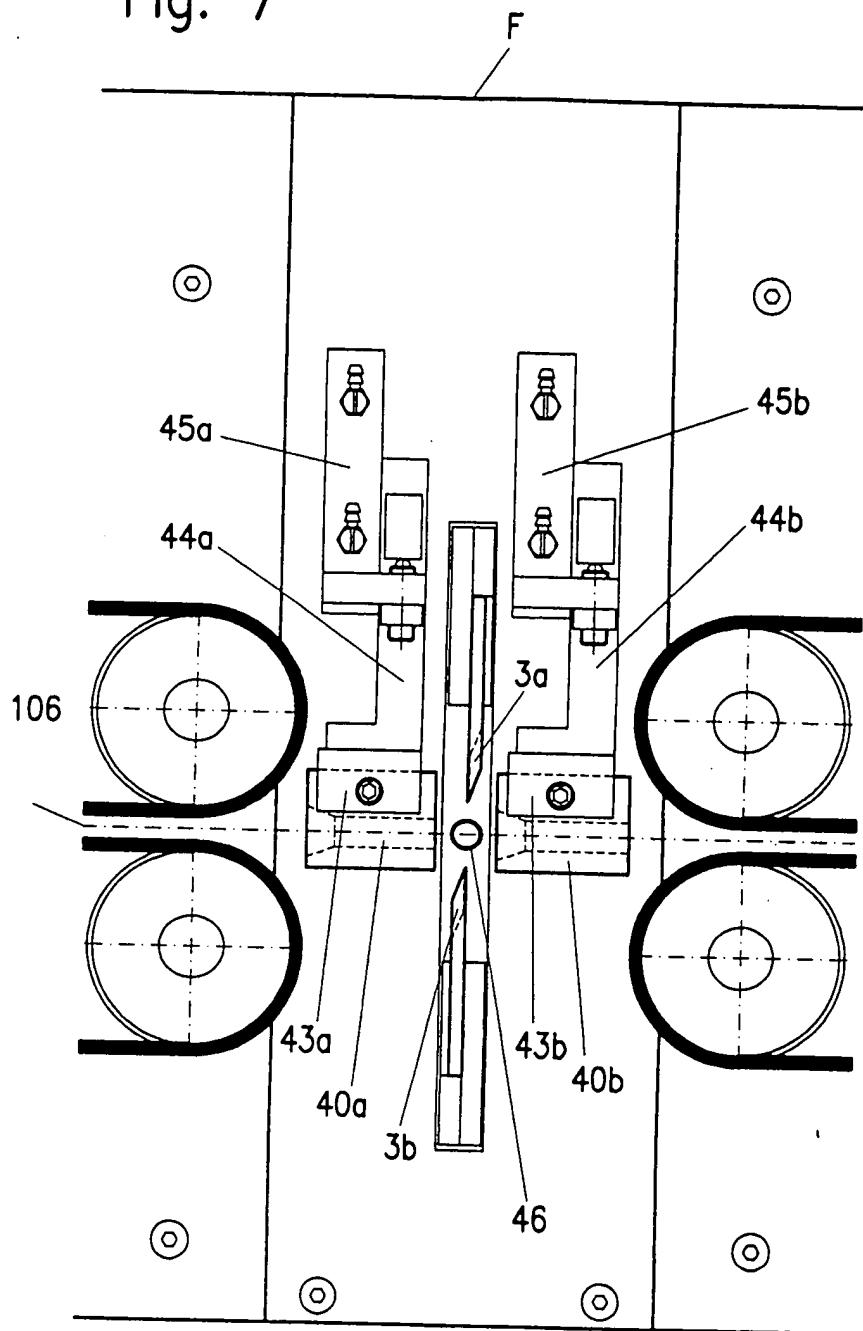
Blade Unit CS9150

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Fig. 7

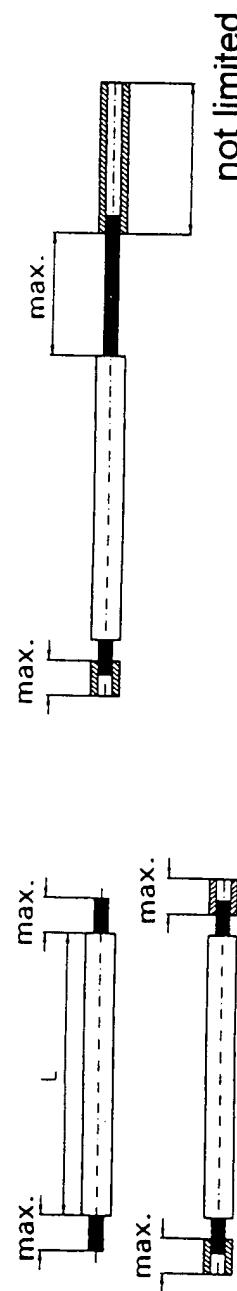
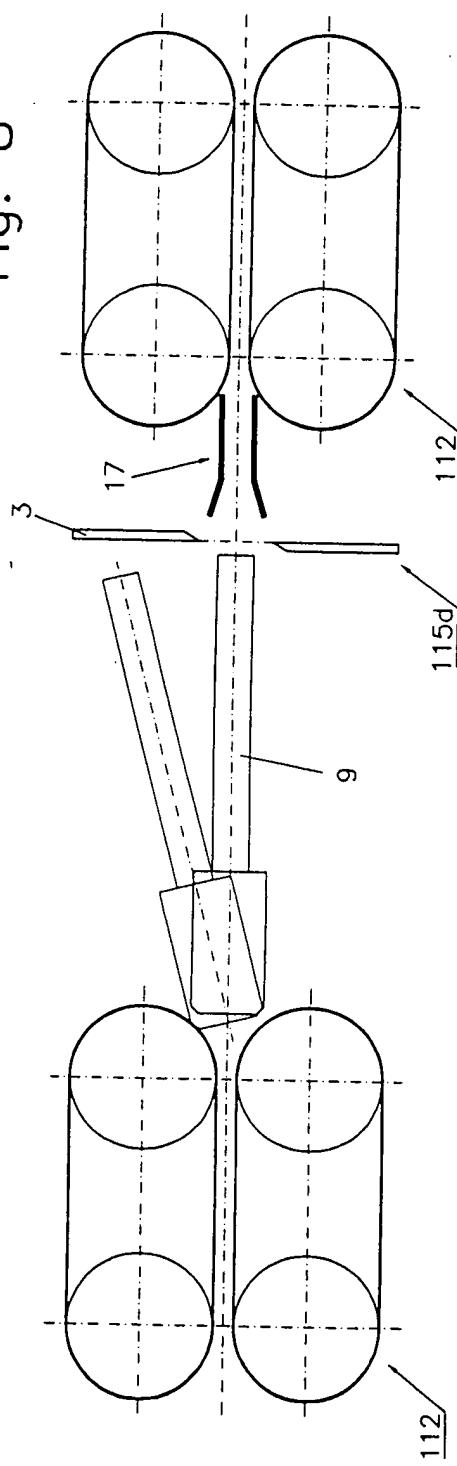


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Fig. 8



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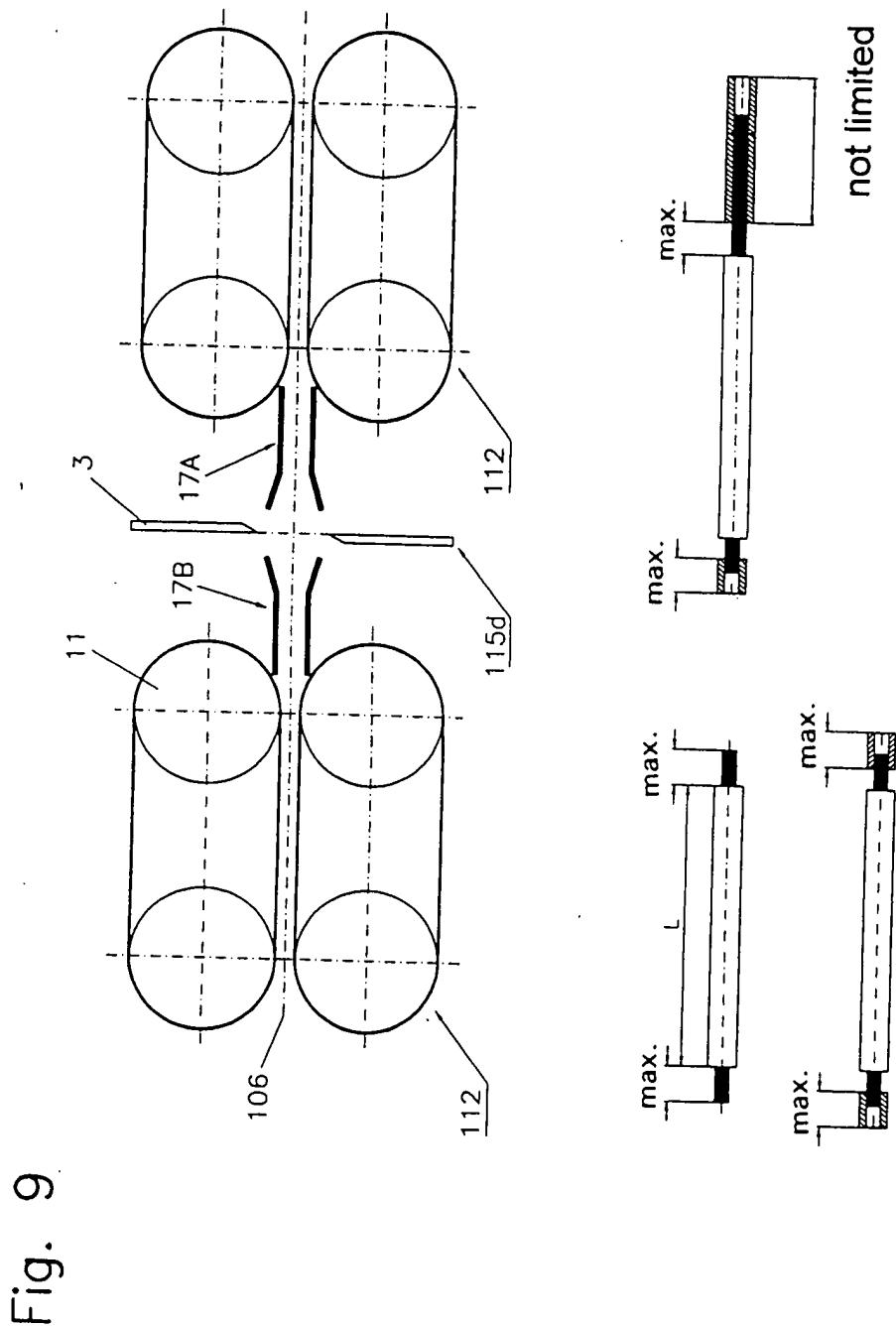


Fig. 9

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Fig. 10

2 Knife Position single wire processing	3 Knife Position single wire processing	2 Knife Position dual wire processing	
		a)	V-Knife
		a)	Radius Blade
			Radius Blade with shoulder
			Shaping Blade
			Slitting Blade
c)	c)		Stripping Knife
b1)	b1)	b1)	Surface Knife
			Surface Knife U-Form
b)	b)		Surface Knife Contour
			Surface Knife with Shoulder
			Surface Knife Specialized

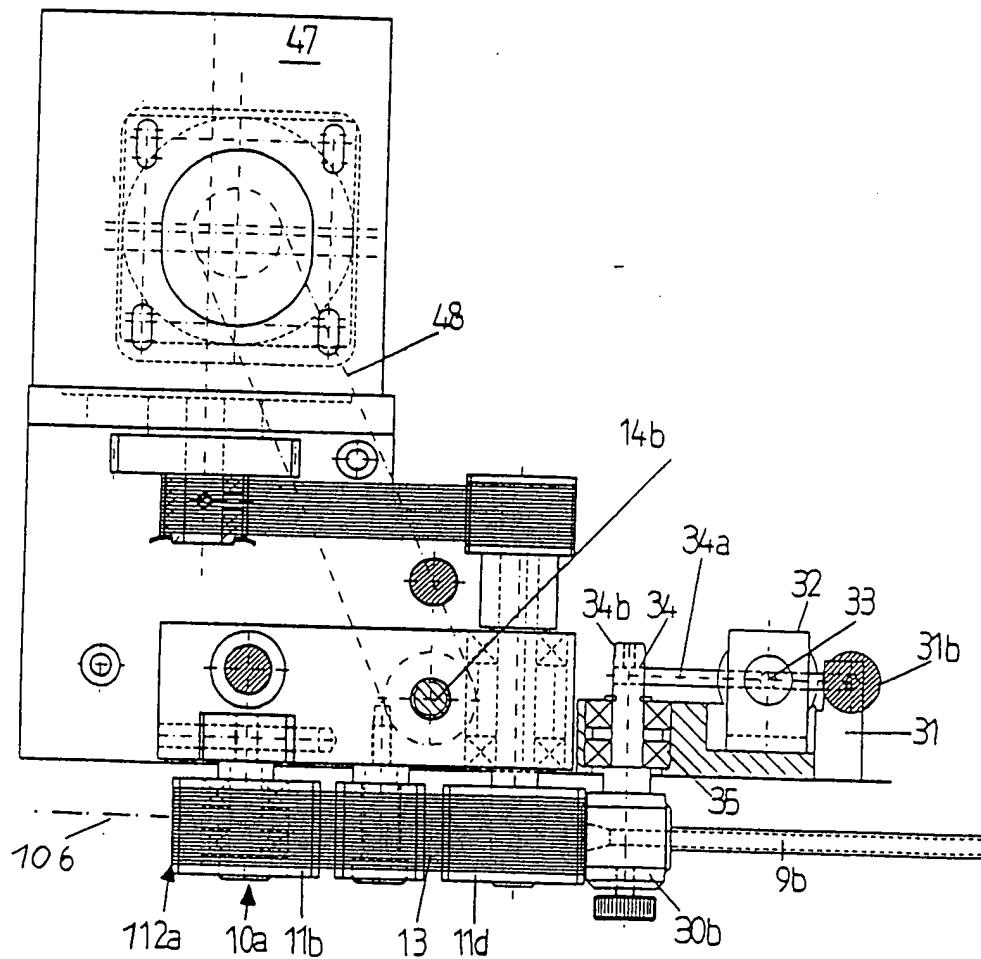
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Fig. 11

- Drive module left with drive belt
- Pivotal guide unit



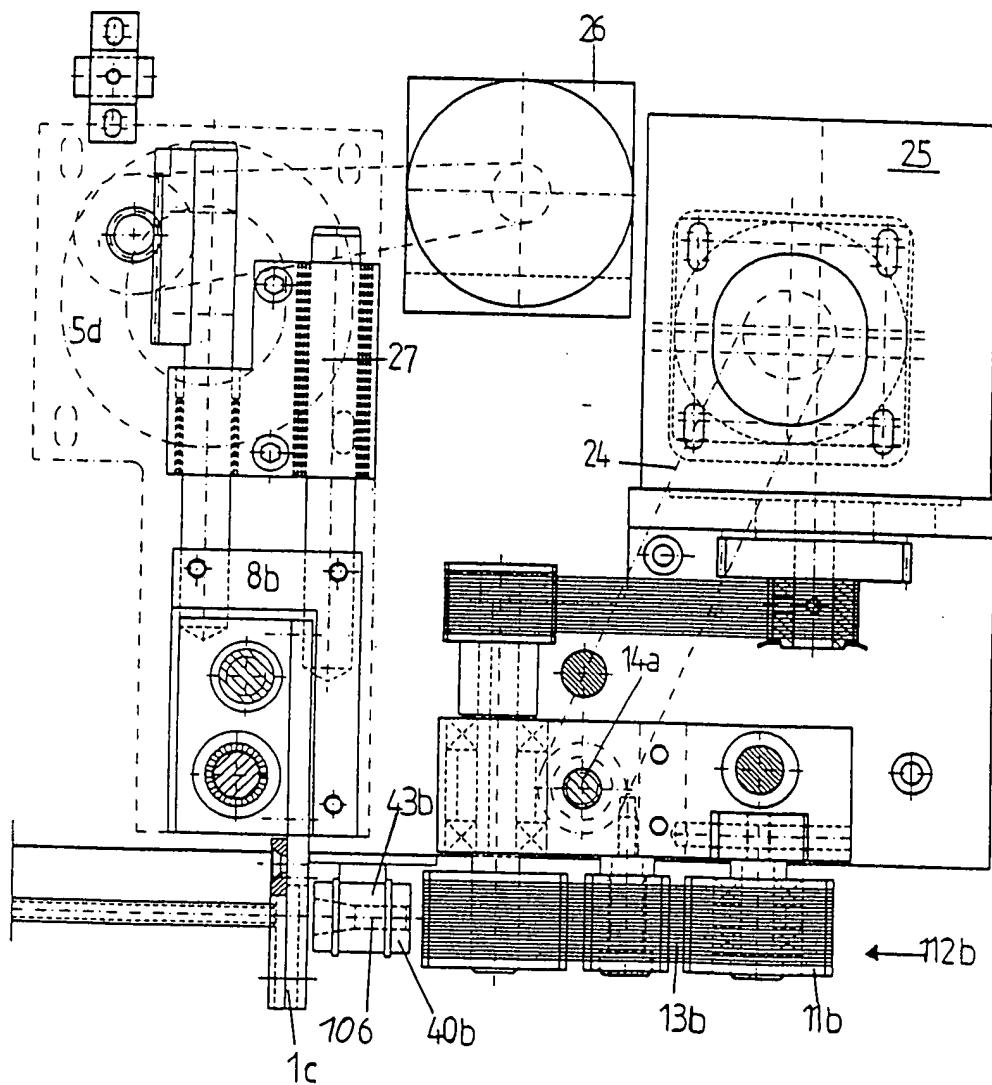
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Fig. 12

- Cutter module
- Module Y-axis displacement
- Drive module right with drive belt

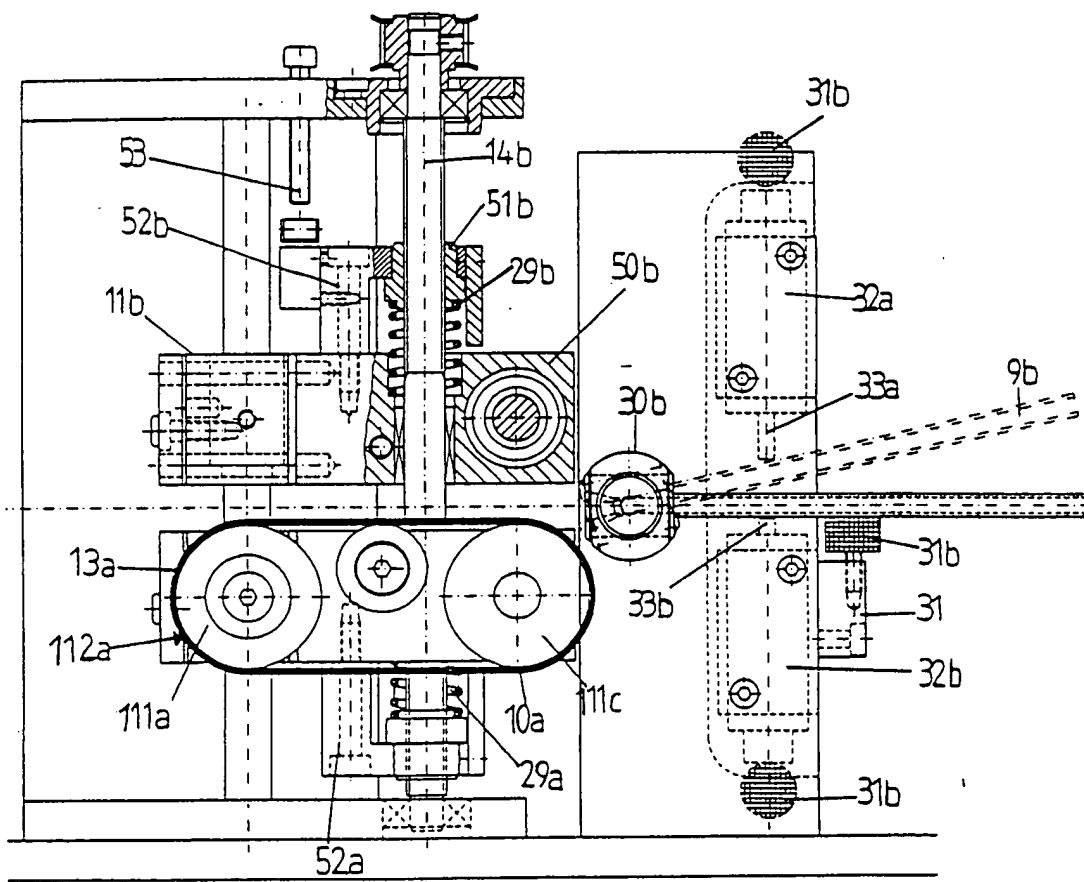


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Fig. 13

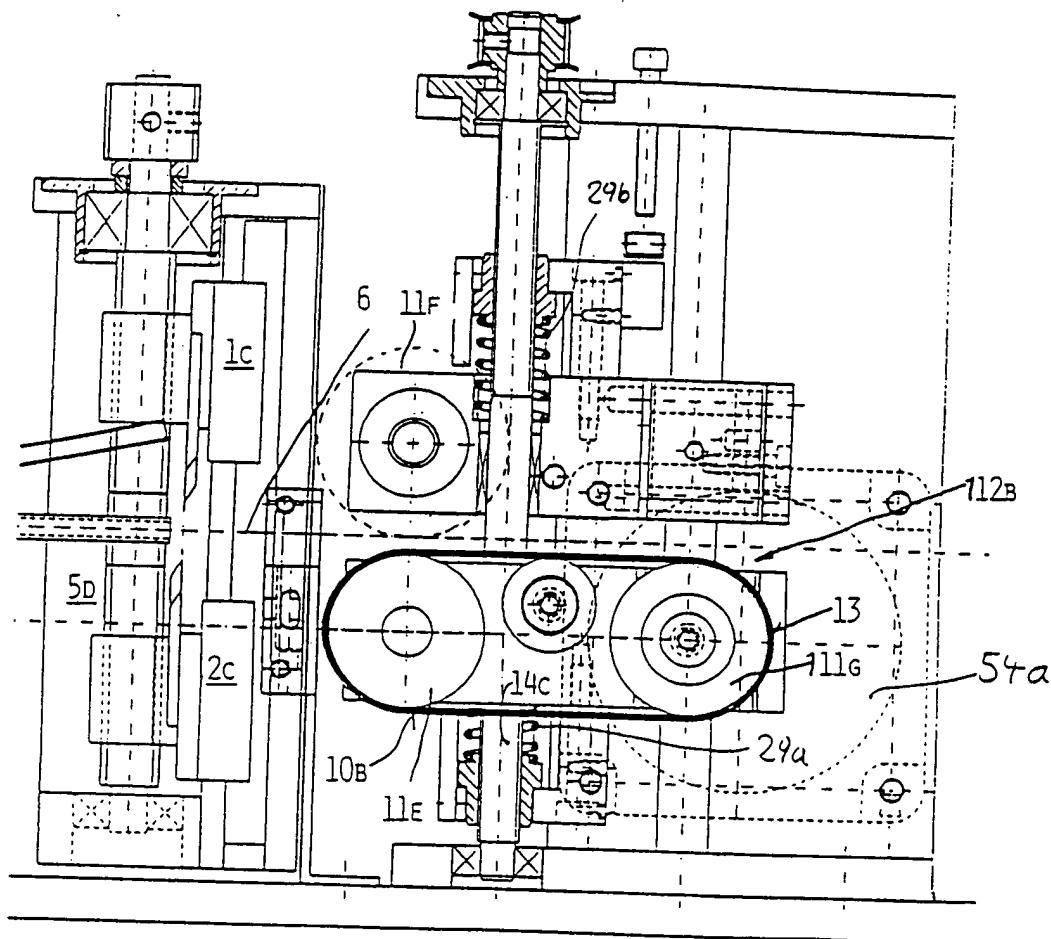


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Fig. 14



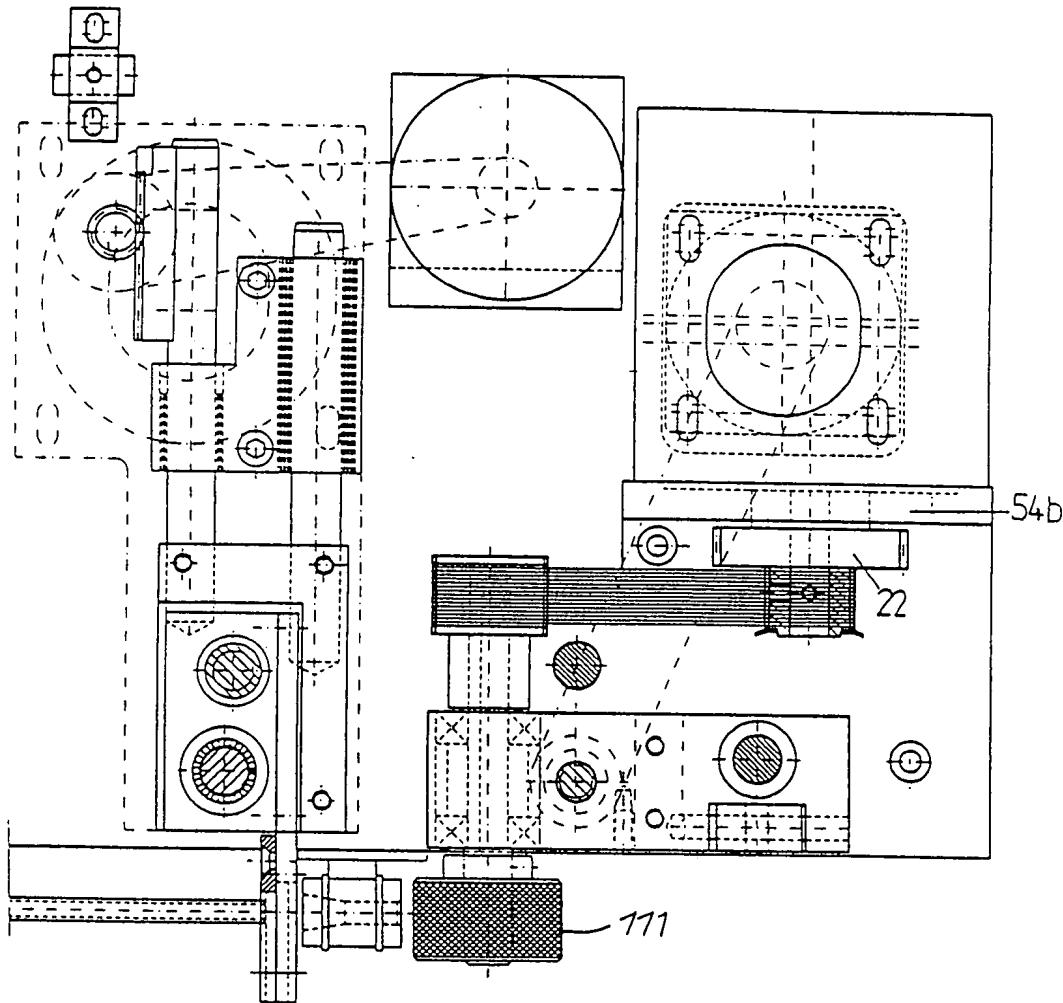
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Fig. 15

- Cutter module
- Module Y-axis displacement
- Drive module right with drive rollers



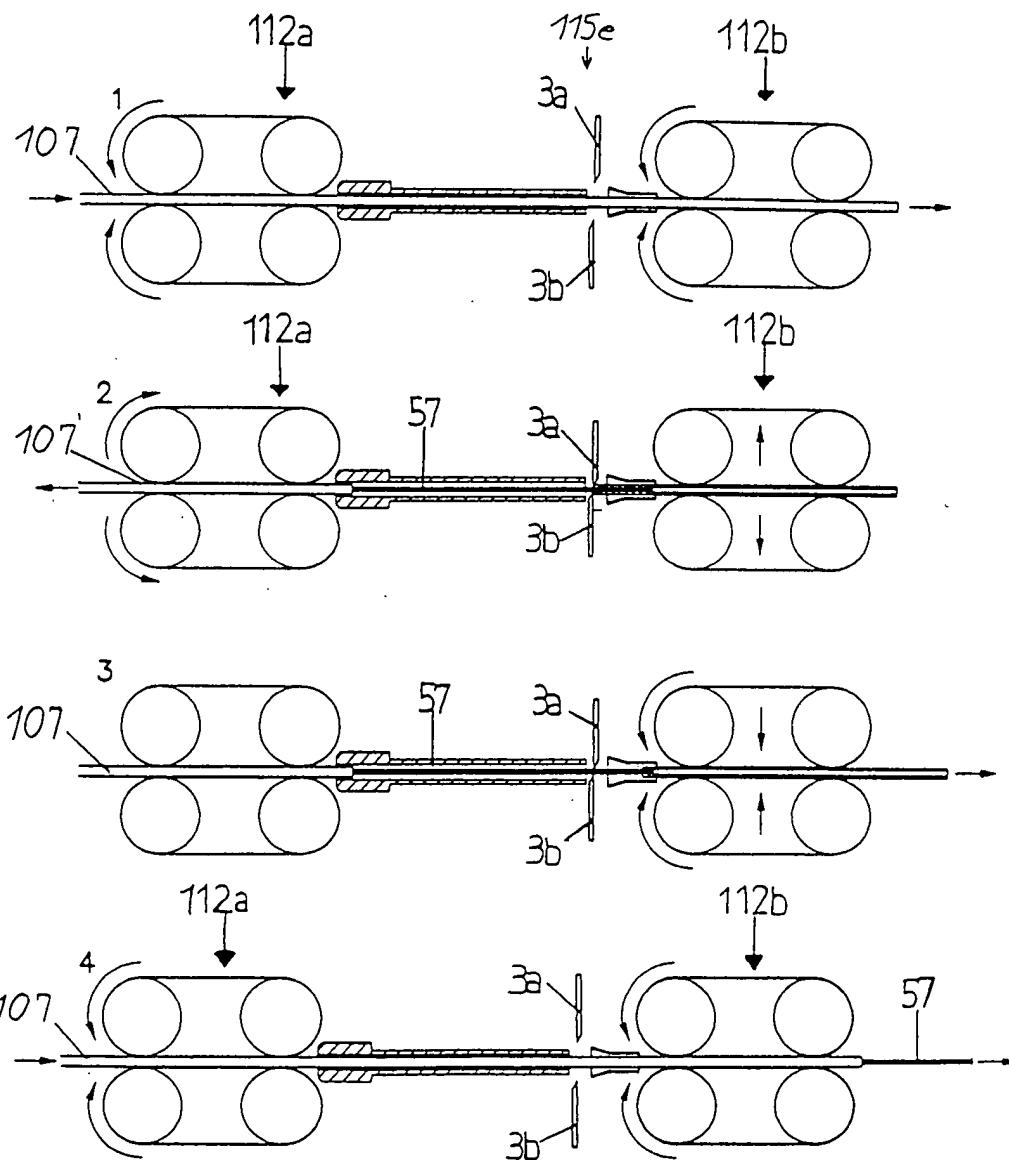
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Fig. 16

Stripped length at right greater than 50mm



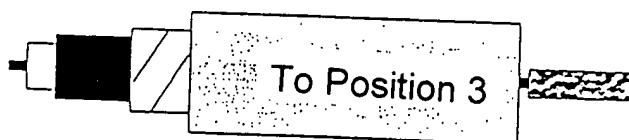
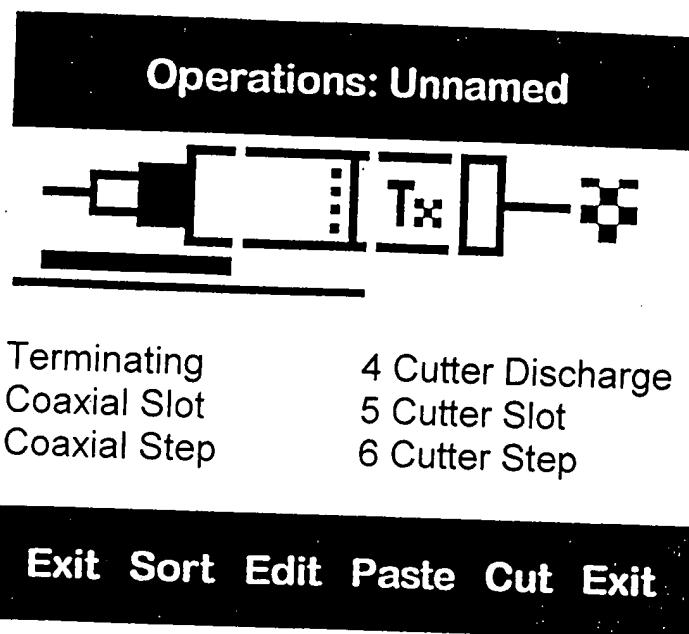
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Fig. 17

## Operations Screen



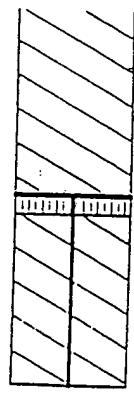
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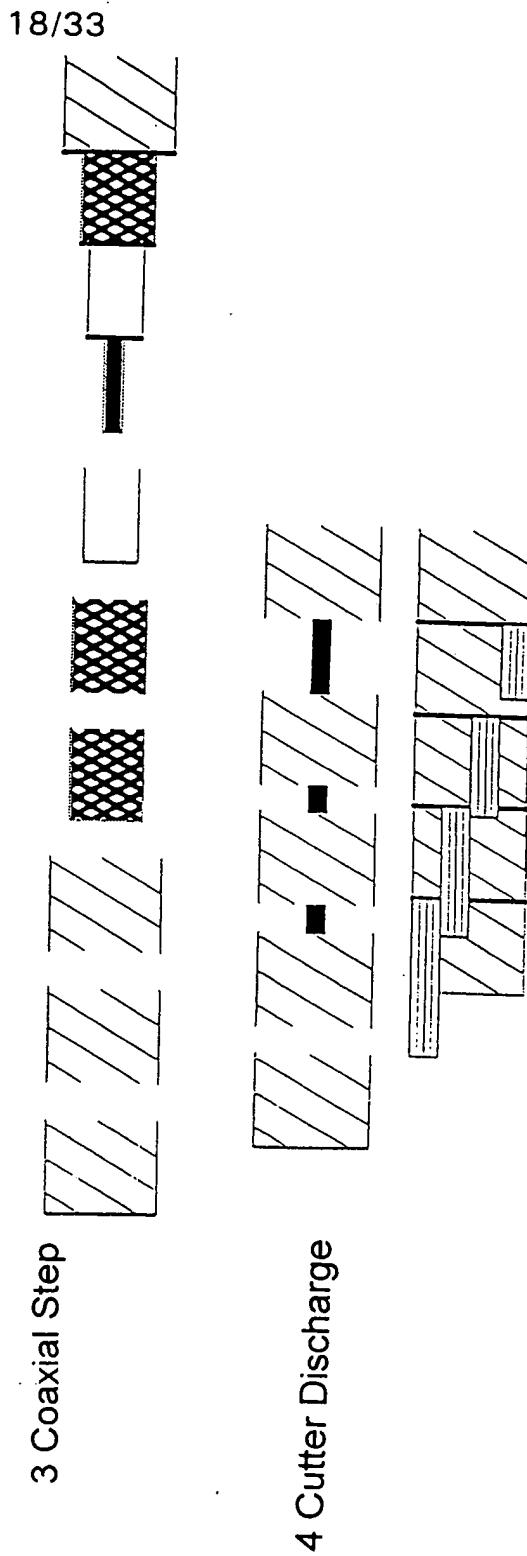
Fig. 18 1/2



1 Terminating



2 Coaxial Slot



3 Coaxial Step

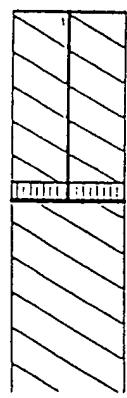
4 Cutter Discharge

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Fig. 18 2/2



5 Cutter Slot

6 Cutter Step



Fig. 20a



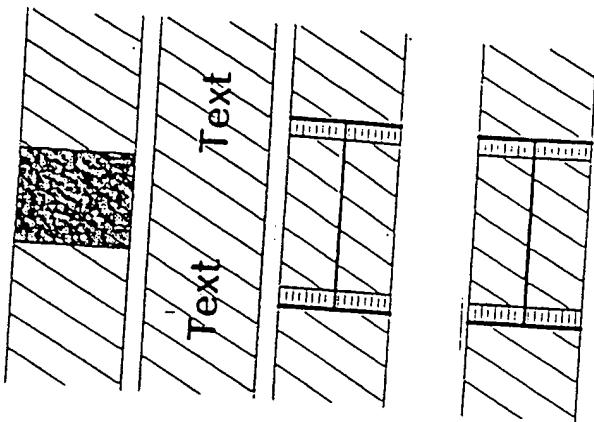
End 1: Terminating  
SPEWIR04.DS4

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Fig. 19

- 1 Stopping.
  - 2 Marking.
  - 3 Coaxial Slot
  - 4 Cutter Slot
- 

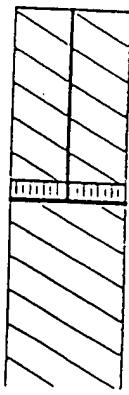
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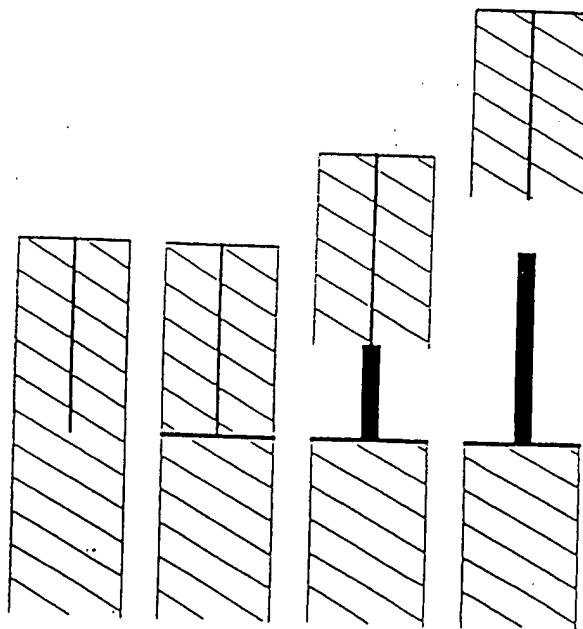
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Fig. 20b

End 2: Coaxial Slot  
SPEWIR05.DS4, SPEWIR06.DS4, SPEWIR07.DS4



Recommended Operation



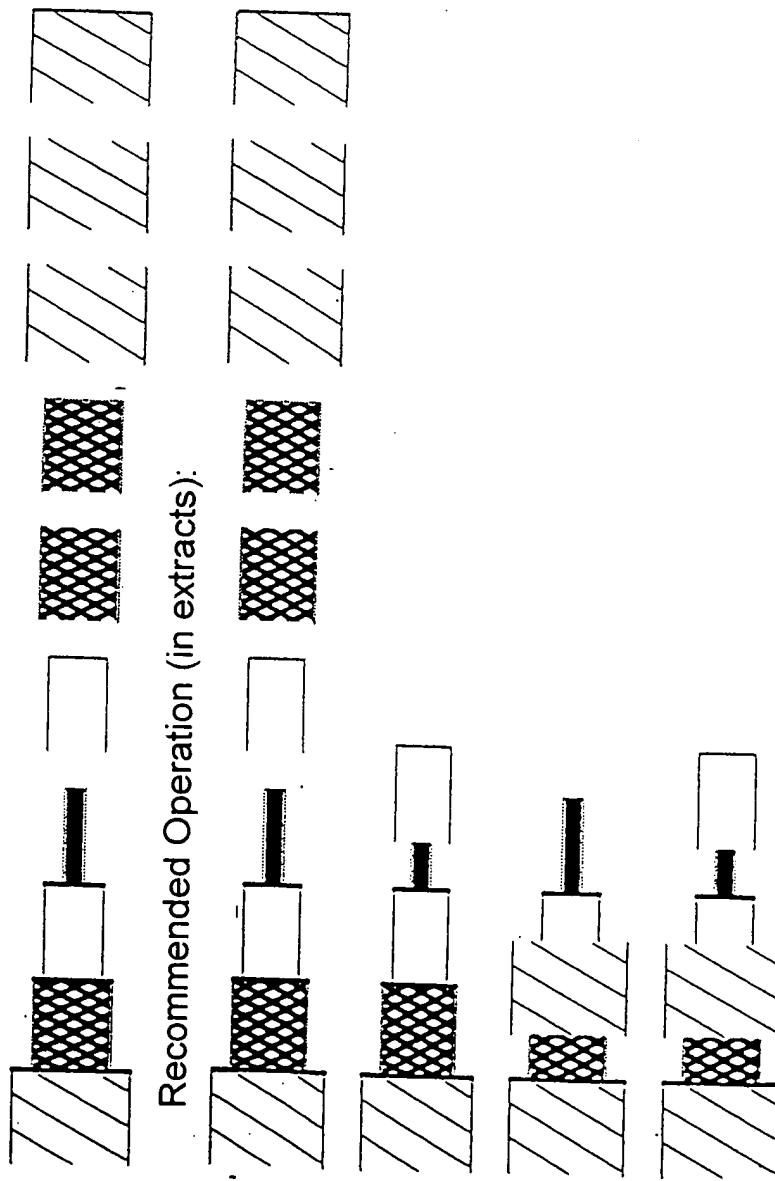
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Fig. 20c

End 3: Coaxial Step  
SPEWIR08.DS4, SPEWIR09.DS4

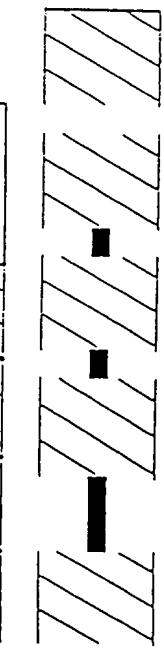
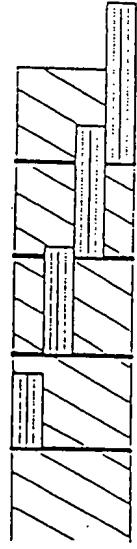


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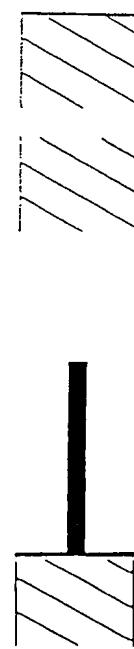
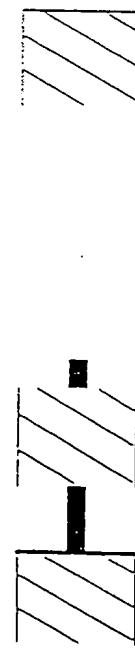


Fig. 20d

End 4: Cutter Discharge:  
SPEWIR12.DS4, SPEWIR13.DS4



Recommended Operation:

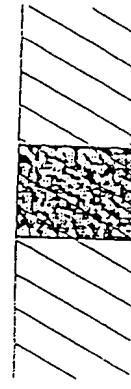


End 5: Cutter Slots:  
see under Coaxial Slots

End 6: Cutter Steps:  
see under Coaxial Steps

Middle Part 1: Stopping:  
SPEWIR14.DS4

Basic Operation:



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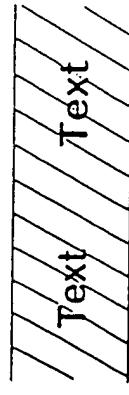


Fig. 20e 1/2

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Middle Part 1: Marking  
SPEWIR15.DS4

Basic Operation:



Further Operation:

Middle Part 3: Coaxial Window  
SPEWIR10.DS4. SPEWIR11.DS4



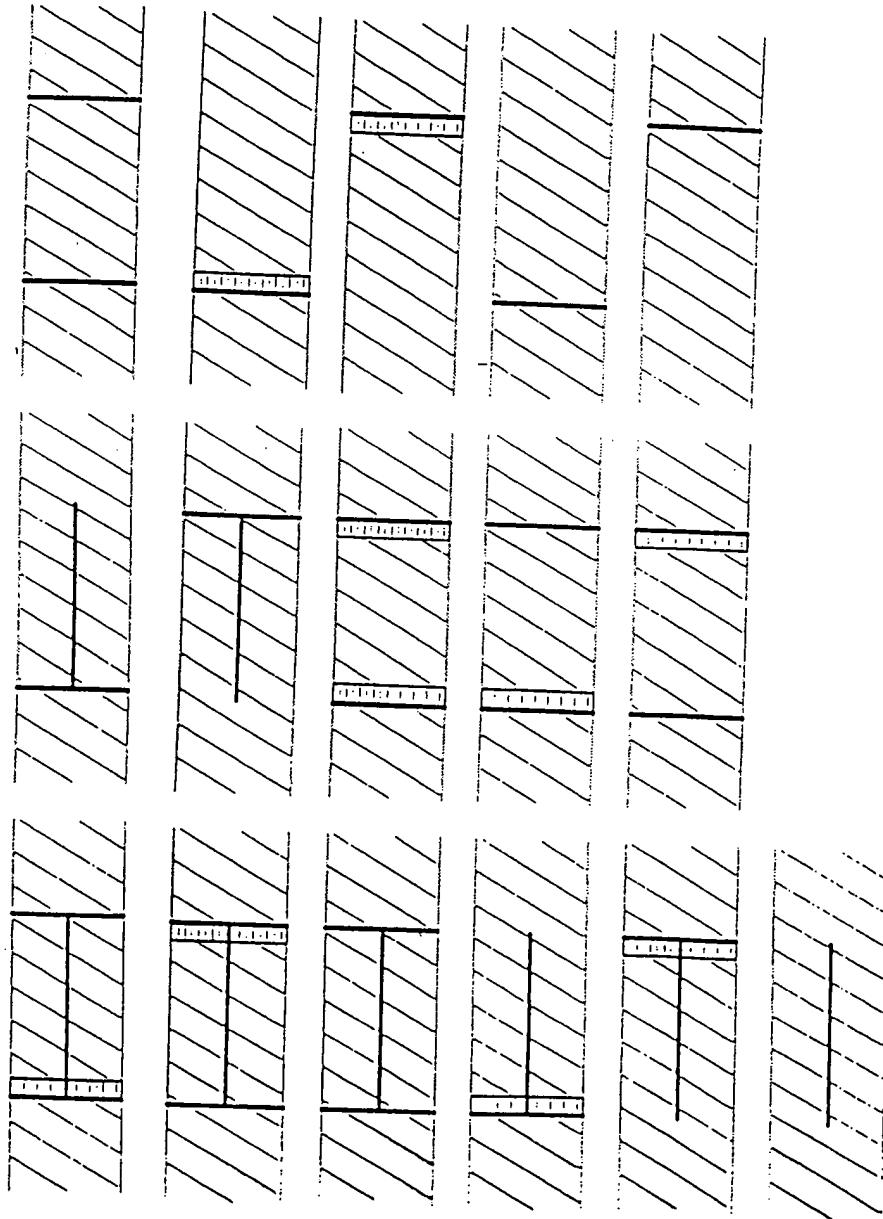
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Recommended Operation:

Fig. 20e 2/2

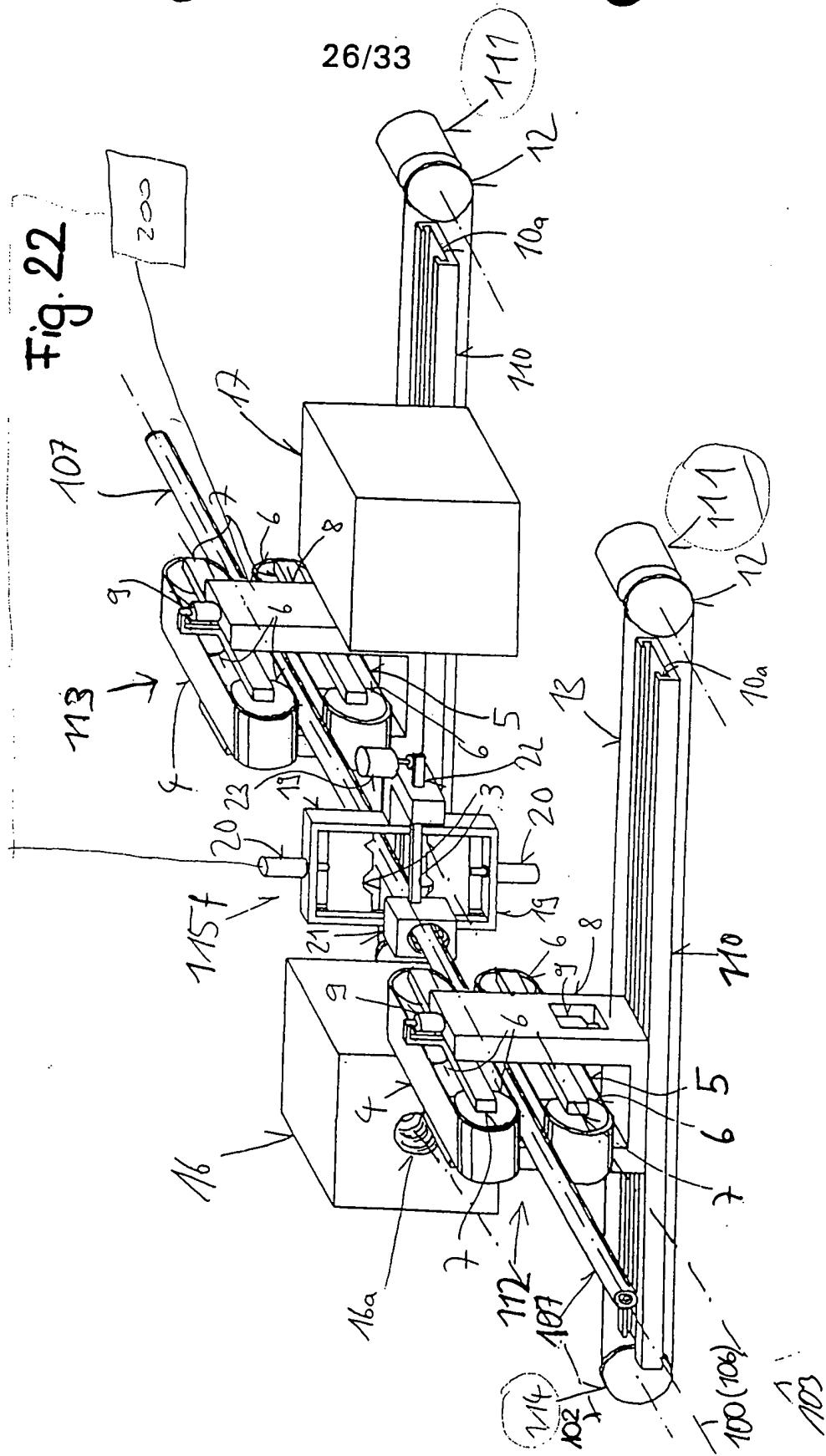


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Fig. 22

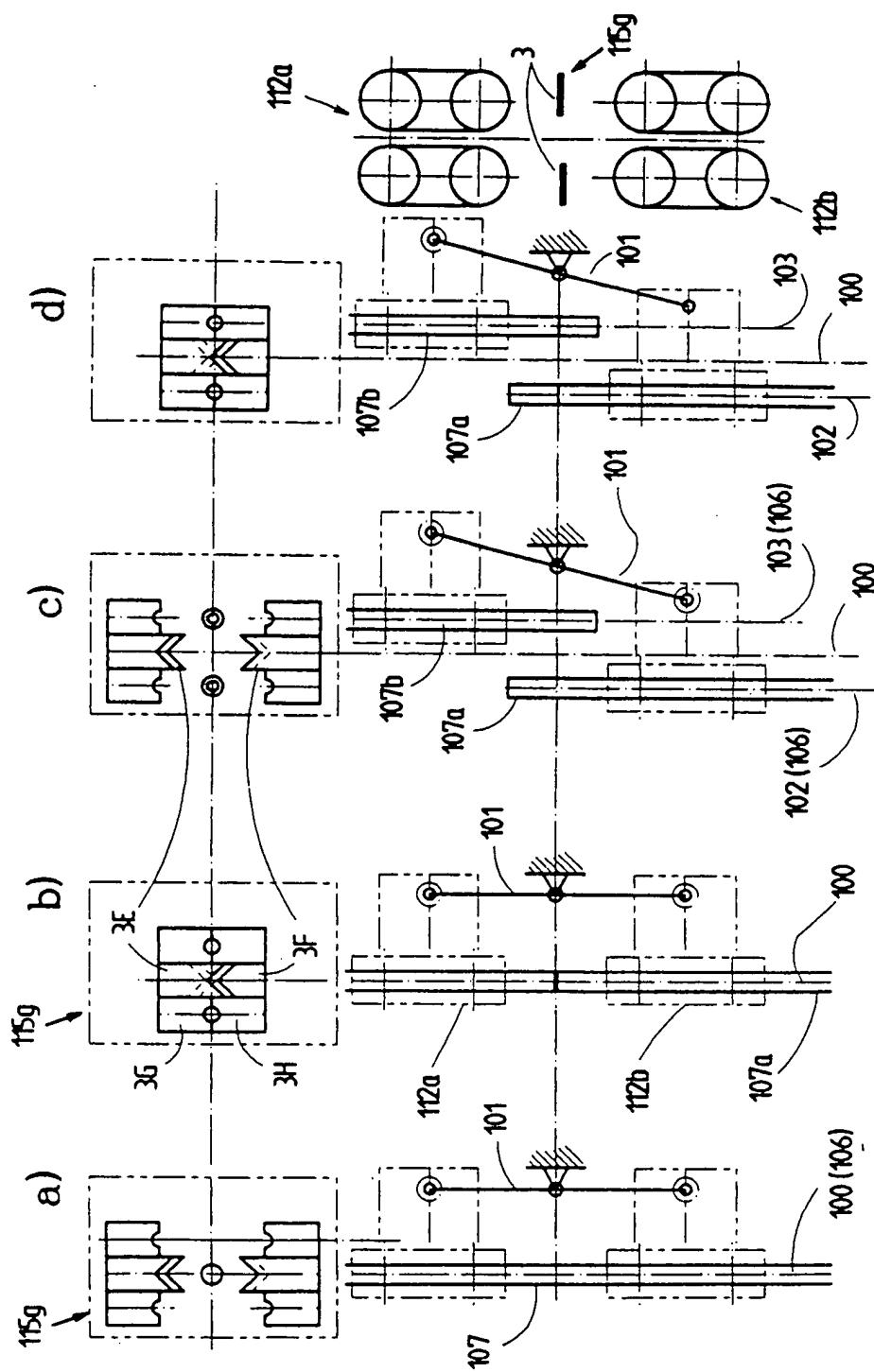


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Fig.23

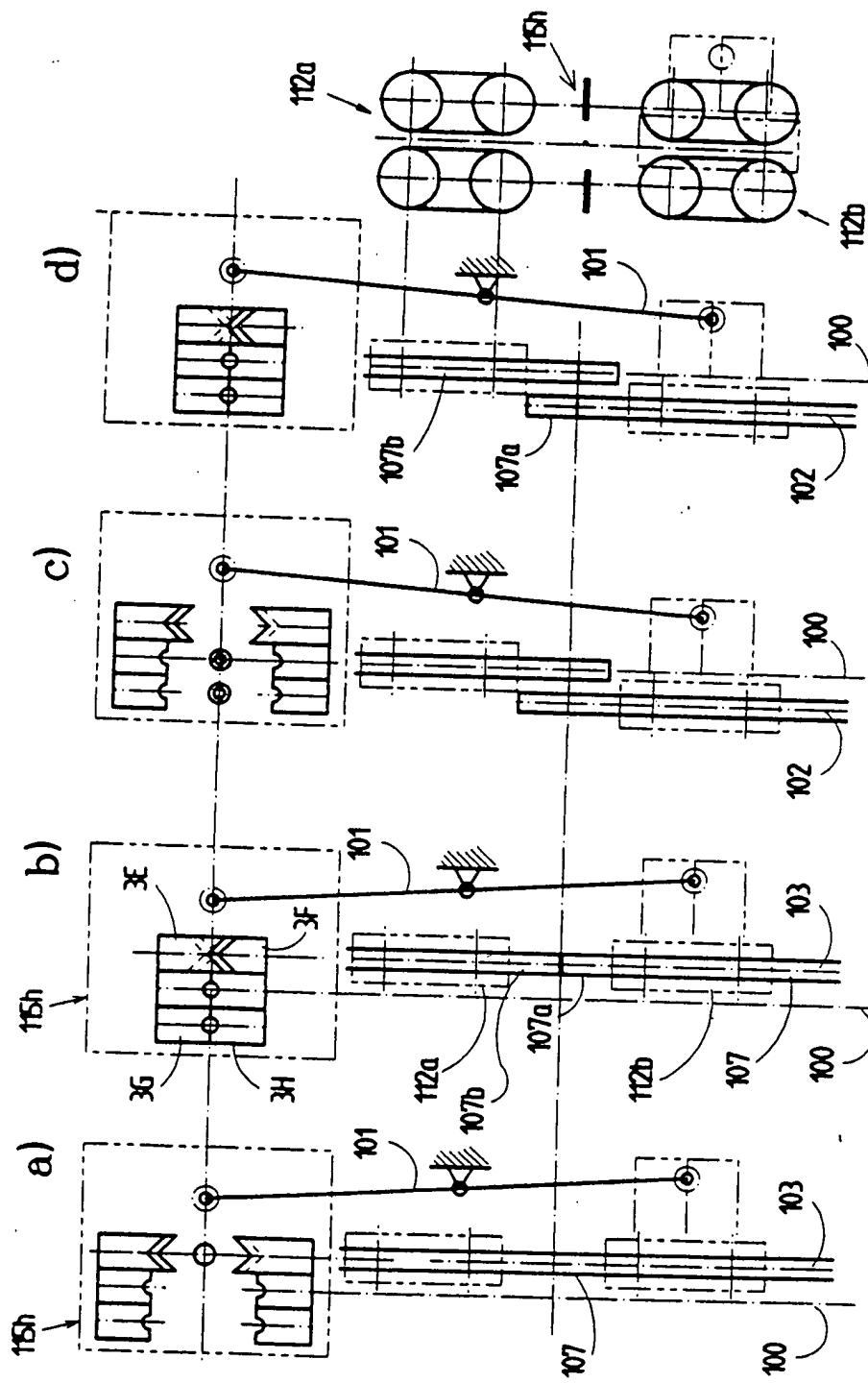


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Fig. 24

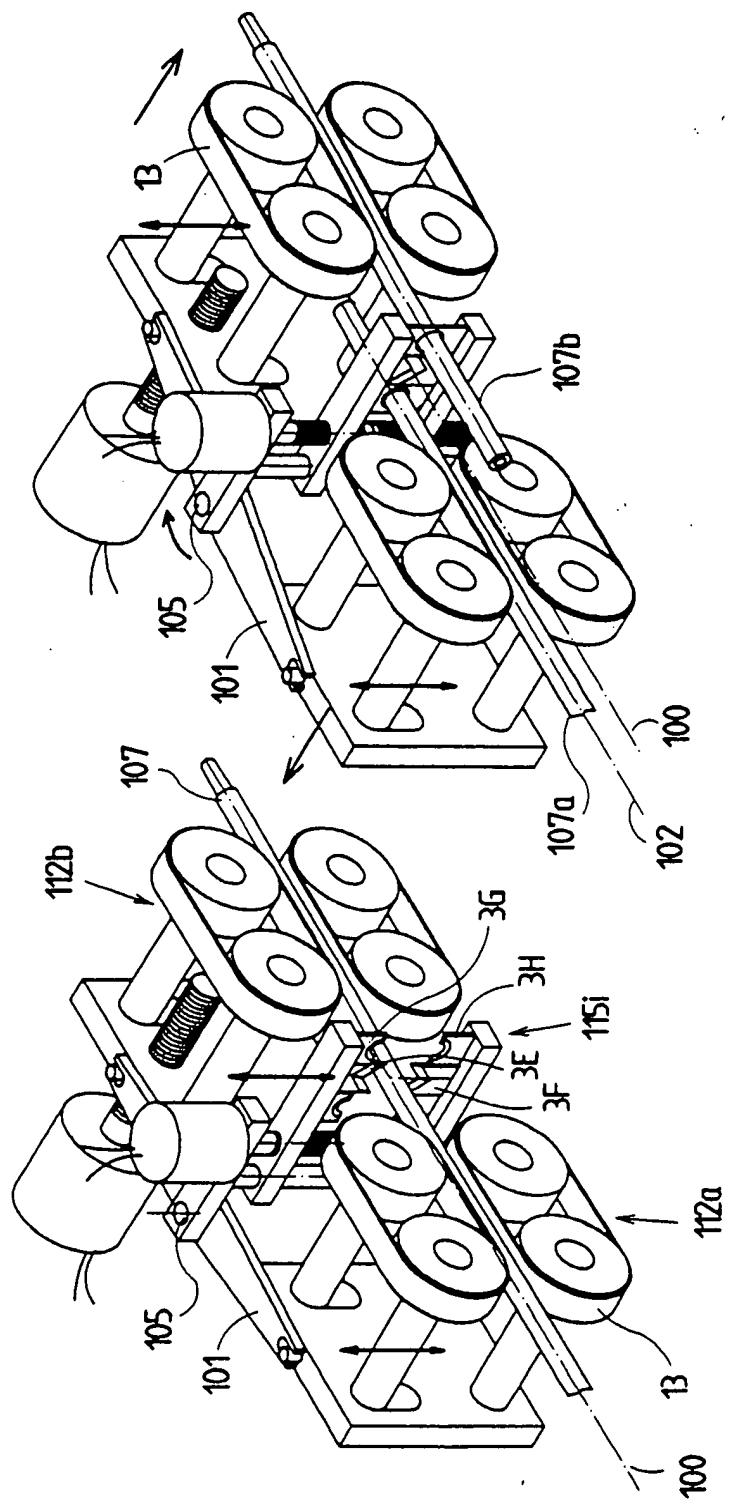


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Fig. 25



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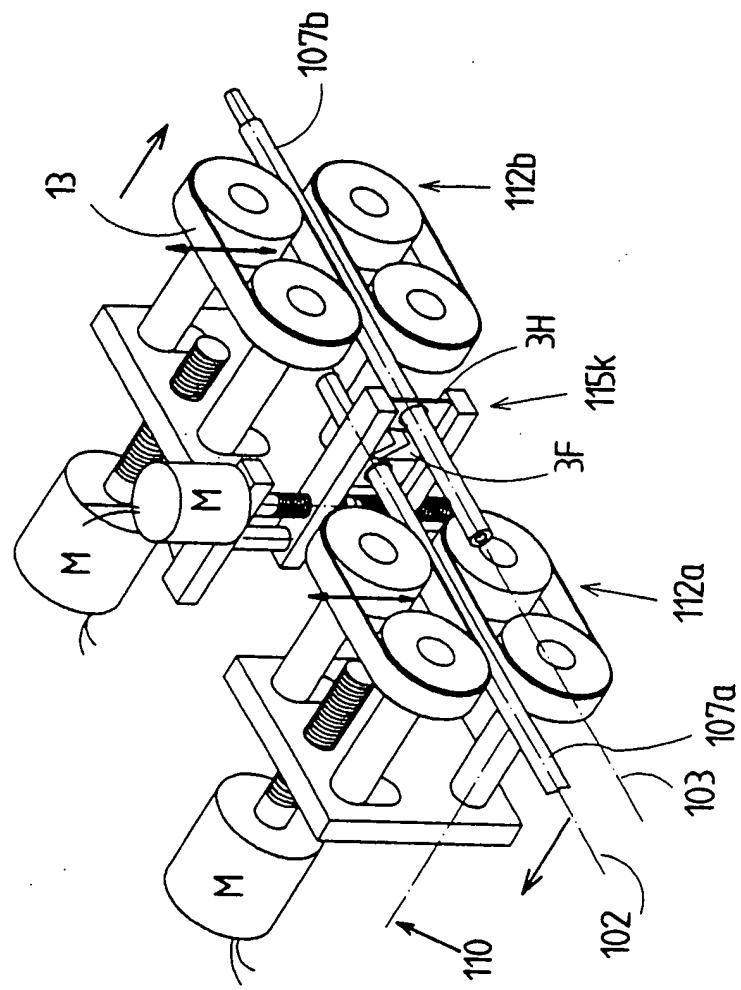


Fig. 27

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Fig. 28

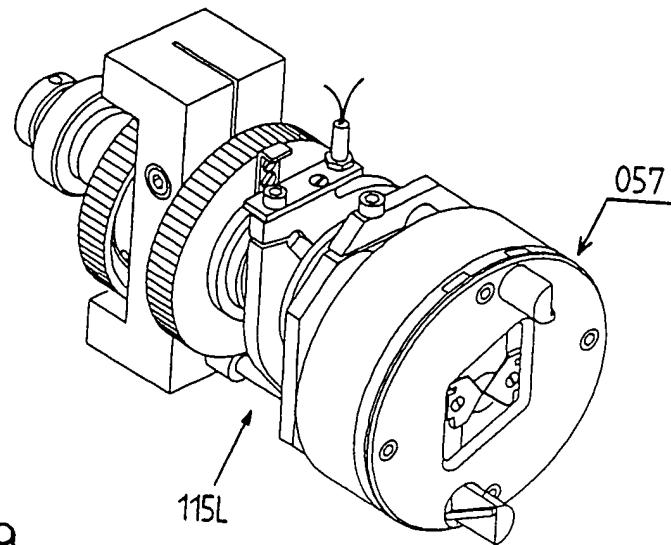
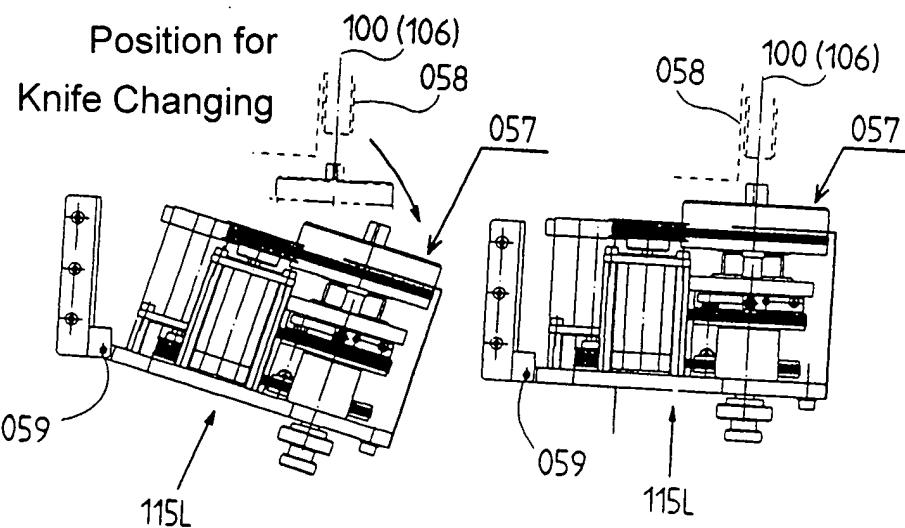


Fig. 29



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Fig. 30

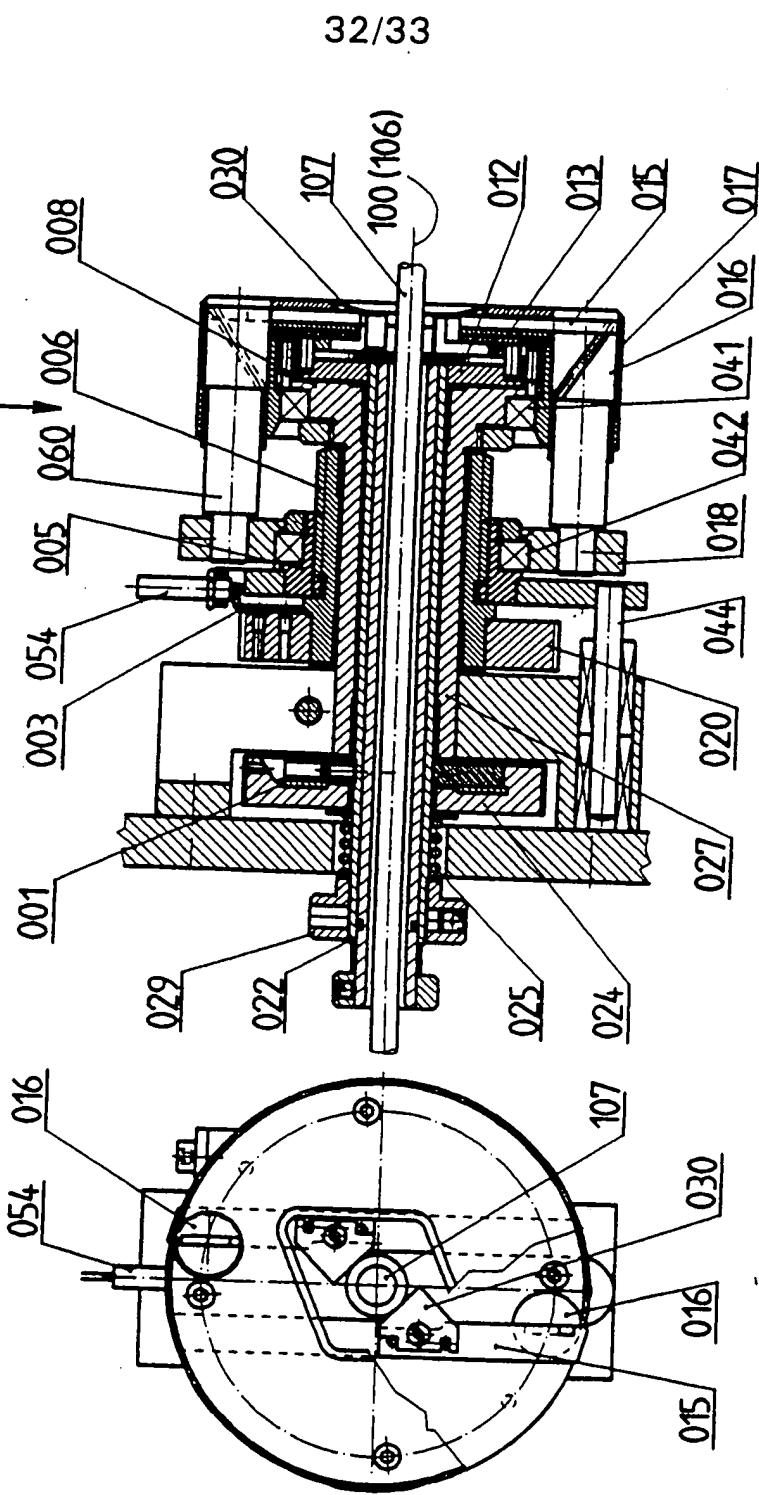
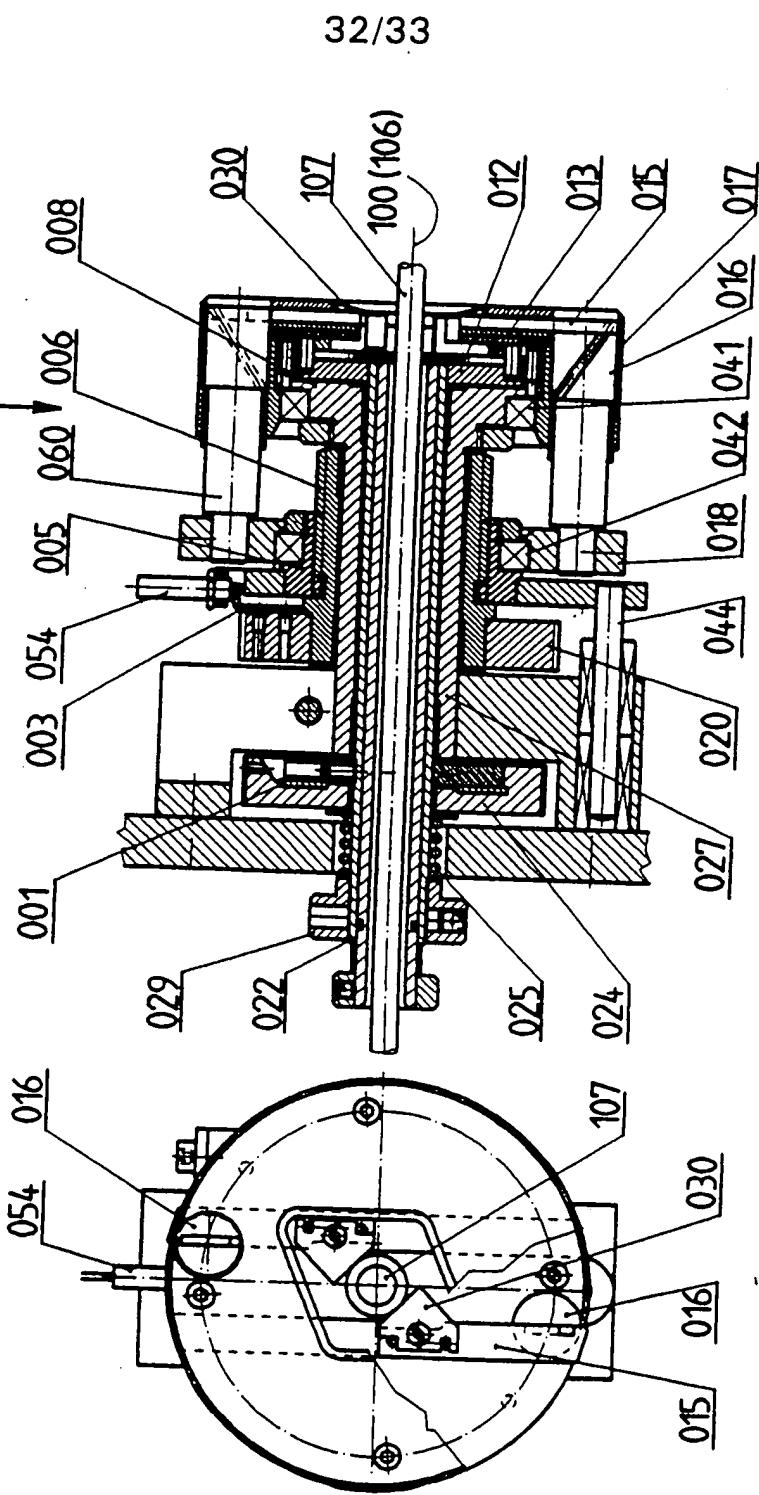


Fig. 31



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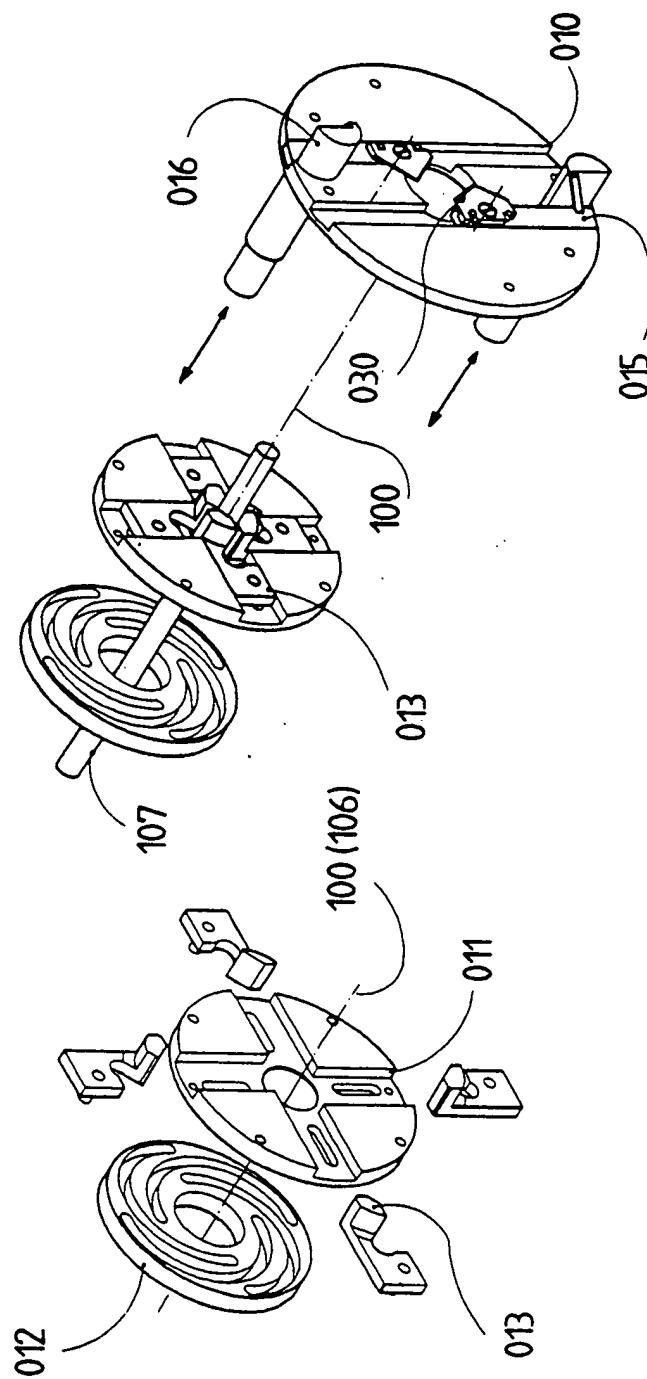


Fig. 32  
Fig. 21

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